AirDog® Champ™

High Pressure Fuel Air Separator
with Positive Fuel Air Separation System

INSTALLATION MANUAL

For CUMMINS ISX15 & X15 ENGINES





Revised 11/4/2026

AirDog®
HEAVY DUTY DIESEL FUEL SYSTEMS
PureFlow TECHNOLOGIES, INC.



PROUDLY MADE IN THE USA

www.airdogdiesel.com
1-573-635-0555 or
1-877-463-4373

Providing "Test Cell Performance" in "Real World Conditions" Since 1993

PATENT
www.AirDogDiesel.com/patents

HEAVY DUTY & INDUSTRIAL
Fuel Systems
by PureFlow® TECHNOLOGIES, INC.

Amazingly Simple Installation

Mounts on frame and connects between the engine transfer (fuel) pump and engine. Air/vapor return line connects to engine fuel return line.

Amazingly Simple Operation

Operates in conjunction with the fuel flow and pressure created by the engine's transfer pump. Separates and removes entrained air plus vapor from fuel pump cavitation before the fuel enters the engine.

The AirDog® Champ is proudly made in the USA and features a 4 year limited warranty.



With PureFlow Technologies AirDog® Champ system installed, your diesel engine can perform as designed, even under the most extreme conditions.

- Improves Fuel Mileage
- Lengthens Injector Life
- Smoother Idle
- Improves Throttle Response
- Maximizes Torque
- Reduces Emissions



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877-GO-DIESEL (877-463-4373)
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Optional Kit Available



PN FLK-CHP Champ Fuel Line Kit

This kit contains all components most commonly needed when installing the Champ frame mount air separation system using #8 fittings and Eaton Weatherhead supply lines. This kit uses #6 air and vapor return lines and includes 8′ of 1/2″ general purpose high pressure hose to be cut into 2 pieces for the fuel supply running from the pump or secondary filter head/housing, if equipped with one, into the Champ and for the supply running out of the Champ to the head or fuel rail. 7′ of low pressure line is also included for the air and vapor return line.

INSTALLATION GUIDELINES

The installation of your AirDog® Champ can be made relatively easy by following the steps outlined in this manual, and:

1. Inventory the package components. Notify PureFlow® Technologies immediately of any missing or damaged parts.
2. Read the installation manual completely. Understand how the system operates and the installation recommendations before beginning.
3. Proper location of the AirDog® Champ on the vehicle is essential. Consider hazards presented to the equipment by road debris and the elements.
4. Follow the installation recommendations and guidelines contained herein, but please note that individual installations may vary.

SAFETY GUIDELINES

CAUTION: Chock the vehicle's tires to prevent rolling.

CAUTION: Wear safety glasses when operating power tools, such as drills and grinders, or when using a punch or chisel.

CAUTION: Do not drill into or weld the top of the frame rail or within 1-½" of the frame rail flange on the side of the frame rail.

CAUTION: Route the fuel lines and electrical harnesses, keeping them away from hot exhaust components and/or moving parts. Properly secure the fuel lines and electrical harnesses to prevent chafing.

If you are uncertain of any installation procedure, please call PureFlow® Technologies, Inc. at 573-635-0555 for technical assistance.

NOTE: The pictures used in this manual are for example only and may not depict the exact components as found on your truck.

Installation Parts List

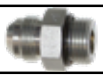
QTY	Description	Part Number	Image
1	**Installation Manual**	206-6-0615	
1	**AirDog® Champ High Pressure Air Separator**	A6HS-WIP	
1	**AirDog® Fuel Filter**	FF200	

908-00-0304 Frame Mount Kit

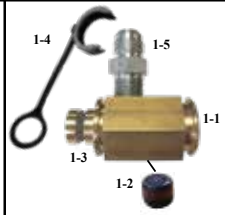
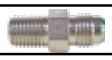
2	**Mounting Bracket**	002-3C-0003 002-3C-0004	
1	**901-08-0100 Hardware Kit,** Includes: 4 ea 3/8-16 x 1-1/4 HHCS 4 ea 3/8-16 Hex Nut 4 ea 3/8 Split Lock Washer 4 ea 1/4-20 x 2 SHCS 4 ea 1/4 Split Lock Washer 4 ea 1/4-20 Hex Nut	 1J-1-C20SZ 1S-1-CSZ 1R-6-CSZ 1L-A32C 1R-6-AC 1S-1-AC	

CHPFK-615-PB Installation Kit

960-06-0560 Basic Champ Fitting Kit

2	#8M JIC x 1/2 M ORB Straight Connector	4A-1-02-08-08-S	
1	#6M JIC x 3/8 M ORB Straight Connector	4A-1-01-06-06-S	

960-06-0615-FK Cummins ISX15/ X15 Fitting Kit

2	#8M JIC x 14mm M w/O-Ring Straight Connector	4A-1-01-08-14-S	
1	14mm Metric Banjo x 1/2 MJIC Fitting	001-4A-1-0031	
1	#8M JIC x 16mm M w/O-Ring Straight Connector	4A-1-01-08-16-S	
1 1 1 1 1 1	**Quick Connect Return Adapter Sub-Assy** 1-1. Quick Connect Return Adapter 1-2. 1/4 NPT w/ Vibraseal Pipe Plug 1-3. 11.6 x 2.4 mm O-Ring 1-4. Quick Connect Retainer Clip 1-5. #6M JIC x 1/4 M NPTF Straight Connector	**908-VM-QCRA** 001-4A-1-0051 4A-3-01-A-S2 1U-2-1-11.6 4C-2-00-00 4A-1-01-A-C-SZ	
1	#8M JIC x #8F JICX x 1/4 NPTF Port GagePort	4A-1-11-08-08-4P	
1	#6M JIC x 1/4 M NPTF Straight Connector	4A-1-01-A-C-SZ	
2	#6F JICX x 3/8 Push-lock Hose Barb	4A-1-09-06-06-B	
2	#6M JIC x #6F JICX 90° Swivel Nut Elbow	4A-2-04-06-06-S	

Installation Parts List

OPTIONAL

SBK-1000 Sandwich Bracket Kit

1	**Sandwich Mounting Bracket Kit for AirDog® & Champ** Includes: 1 Front Bracket (002-3C-0010-SBF), 1 Back Bracket (002-3C-0011-SBB), & 1 Universal Bracket (002-3C-0006PCB)	908-00-8888	
1	**901-08-0100-SB Hardware Kit** Includes: 4 ea 3/8-16 x 1 FHSCS 3 ea 3/8-16 x 3-1/2 HHCS 3 each 3/8-16 x 4-1/2 HHCS 7 ea 3/8-16 Hex Nut 7 ea 3/8 Split Lock Washer	 1M-C16SZ 1J-1-C56SZ 1J-1-C72SZ 1S-1-CSZ 1R-6-CSZ	

See page 3 for optional fuel line kit available.

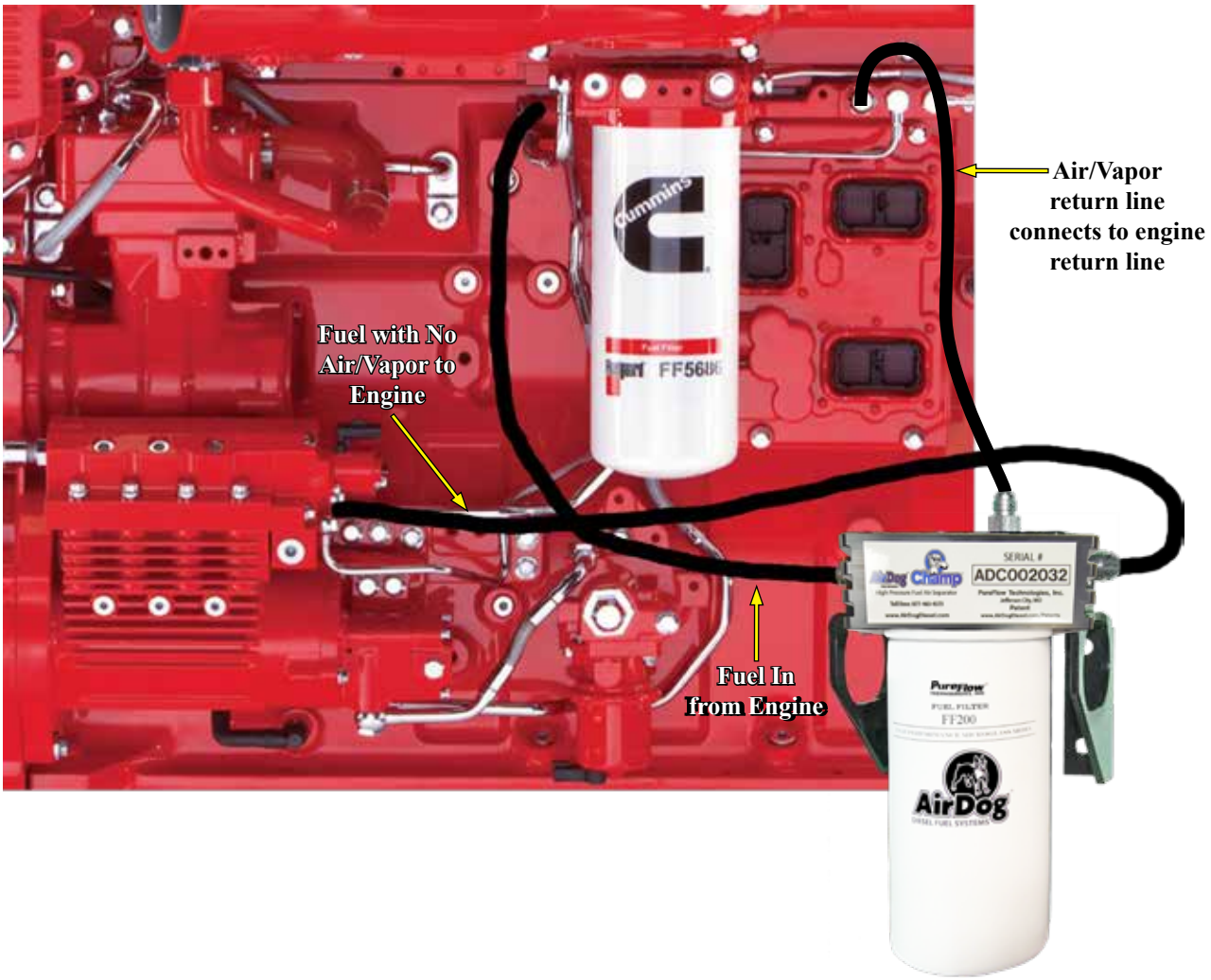
SYSTEM OVERVIEW

Welcome to the AirDog® Champ
High Pressure Fuel Air Separation System for Class 8 Trucks

The AirDog® Champ with *ADVANCED FUEL AIR SEPARATION* is a premium fuel air separator for the Cummins® ISX15 engine.

The AirDog® Champ is installed between the engine transfer pump and the engine fuel rail to remove virtually all entrained air and vapor from the fuel flow to the engine.

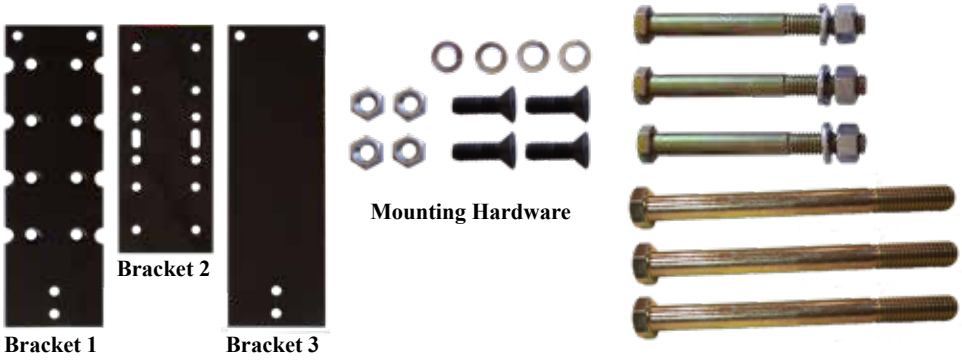
Typical Cummins® ISX15 Installation Layout



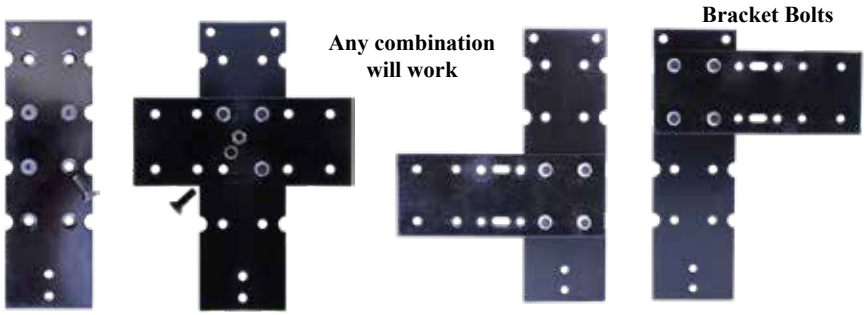
OPTIONAL KIT AVAILABLE (PN: SBK-1000)

Mounting the Champ to the Frame without Drilling

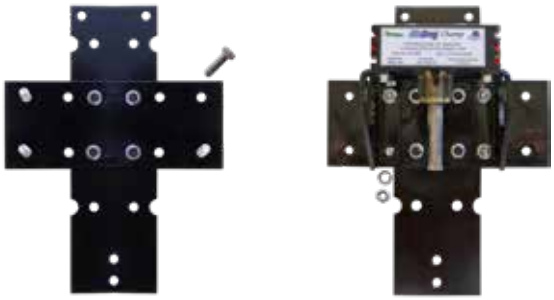
Determine which holes in bracket 1 that you are going to need by holding it up to the frame of your vehicle.



Use mounting hardware to mount bracket 1 to bracket 2. The position of bracket 2 can be adjusted vertically and horizontally to suit your particular needs.



Using product mounting hardware, mount product to brackets.



Install 2 of the frame bracket bolts on top of bracket 1 and bracket 3. Slide over frame and install bottom bolt.

Note: 3.5” and 4.5” bolts are included. Use the length best suited to your vehicle’s frame width.



Tighten bolts as needed.
Install filter.



Mounting the Champ to the Frame by Drilling

Selecting the best location to mount the AirDog® Champ.

Installing the AirDog® Champ at the proper location on the vehicle is most important. When deciding where to locate the AirDog®, the following points should be considered:

- Best relationship to the secondary fuel filter and back of engine head.
- Protection from the elements and road debris.
- Accessibility for service.

Figures 1 and 2 depict the AirDog® Champ mounted on the frame. There are many variations in the arrangements of the components on the various trucks. With a little ingenuity, the AirDog® Champ can be easily installed on any Class 8 truck.



Figure 1

Figure 2



5-1. Hold the AirDog® Champ, with the brackets and filter attached, next to the frame at the selected mounting location. Check for clearance. If mounted between the frame and steer tire, turn the steering wheel fully to the left and right to check for tire clearance.



Figure 3





Figure 4



5-2. Mark and center punch the hole locations. Drill a 3/8” hole at each of the 4 locations and attach the AirDog® Champ brackets.

WARNING! DO NOT DRILL INTO OR DAMAGE ANY WIRING, AIR LINES OR OTHER COMPONENTS LOCATED BEHIND THE FRAME RAIL.

FUEL LINE NOT INCLUDED - SEE PAGE 3 FOR AVAILABLE FUEL LINE KIT - USING THIS OPTIONAL COST EFFECTIVE KIT WILL MAKE INSTALLATION EASIER AND MORE EFFICIENT.

Section 6A: Installing the Fuel Lines and Fittings

Fuel Line from Transfer Pump to AirDog® Champ

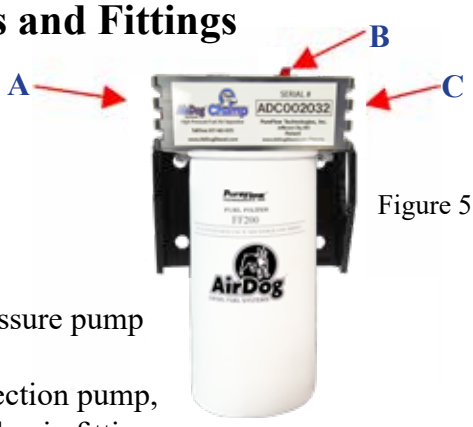


Figure 5

6A-1. Install fittings in the AirDog® Champ as follows (Figure 5):
A #8 M JIC x 1/2" M ORB (***PN 4A-1-02-08-08-S***) **"FUEL IN"**
B #6 M JIC x 3/8" M ORB (***PN 4A-1-01-06-06-S***) **"AIR RETURN"**
C #8 M JIC x 1/2" M ORB (***PN 4A-1-02-08-08-S***) **"FUEL OUT"**

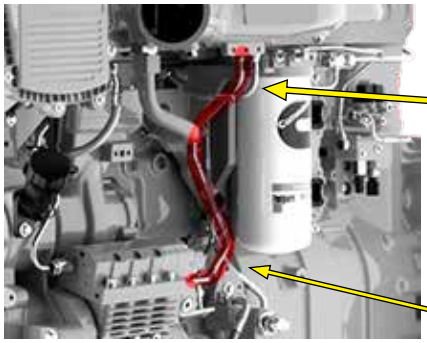
6A-2. Disconnect and remove the fuel line connecting the high pressure pump to the fuel filter base.

(1) If your engine is equipped with a banjo fitting at the injection pump, and has a small filter inside the banjo bolt, install provided banjo fitting (PN 001-4A-1-0031) and utilize your factory banjo bolt.
OR
(2) If your engine is NOT equipped with a small filter in the banjo bolt at the injection pump continue to 6A-3.




Provided Banjo Fitting
(PN 001-4A-1-0031)


Factory Banjo Bolt


Figure 6

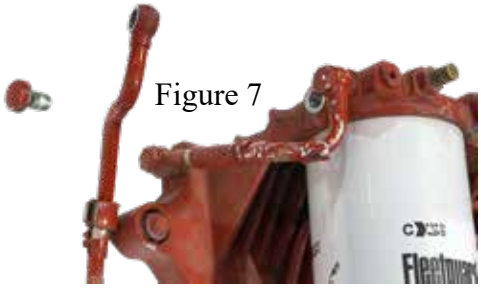

Figure 7


Figure 8


Figure 9

6A-3. Install a **#8M JIC x 14mm straight metric** ***(PN 4A-1-01-08-14-S)*** in the fuel filter base. (Figures 7 & 8)

6A-4. Install a **#8M JIC x 14mm straight metric** ***(PN 4A-1-01-08-14-S)*** **OR** a #8M JIC x 16mm straight metric ***(PN 4A-1-01-08-16-S)*** in the high pressure pump. (Figure 9) You will use whichever size (14mm or 16mm) that fits your particular pump.

6A-5. Measure, cut, and assemble 2 new #8 fuel lines to connect the fuel filter base to the Champ and the Champ to the high pressure pump.

6A-6. Connect a new #8 fuel line from the fuel filter base to the AirDog® Champ "Fuel In" port. (Fig. 11&12) **{GREEN}**

6A-7. Connect a new #8 fuel line from the Champ "Fuel Out" port to the high pressure pump. (Fig. 10&11)**{BLUE}**

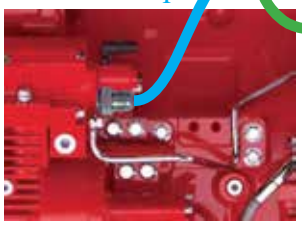


Figure 10

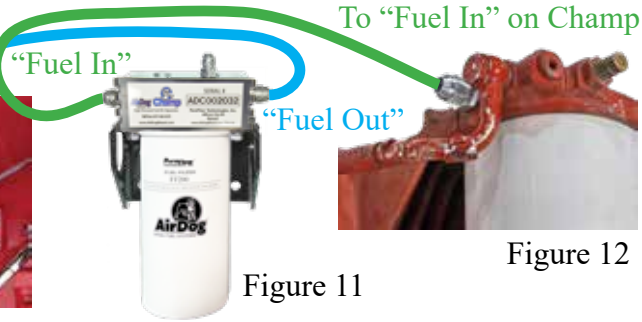


Figure 11 Figure 12

Section 6B:Installing the Fuel Lines and Fittings, cont'd

Trucks Equipped with Quick Connect Plastic Fuel Lines



6B-1A. Remove the factory quick connect fuel line, and install the provided quick connect return adapter (PN 908-VM-QCRA) into the factory fitting. **Be sure to lubricate the o-ring on the adapter and ensure the fitting is fully seated**. Then secure the fitting with the provided retainer clip.



6B-1B. Install factory fuel return line into the female side of quick connect return fitting. Once line is fully seated, secure with factory retainer clip.
PROCEED TO 6B-3.

Trucks Equipped with Steel Braided Reinforced Steel Lines

6B-2A. Disconnect the factory fuel return line from the #8 JIC flare fitting located on the side of the engine and remove the original fuel return fitting.





6B-2B. Install #6M JIC x 1/4 M NPTF Straight Connector (PN 4A-1-01-A-C-SZ) into #8M JIC x #8F JICX x 1/4 NPTF Port GagePort (PN 4A-1-11-08-08-4P) Then install this Gageport Fitting Assembly onto the engine fuel return fitting.
6B-2C. Connect the factory fuel return line onto the GagePort Fitting Assembly.
PROCEED TO 6B-3.

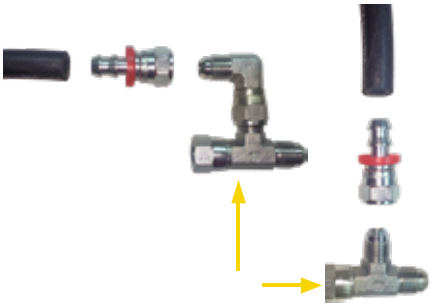
Section 6B:Installing the Fuel Lines and Fittings, cont'd

6B-3. Measure and cut a length of fuel line necessary to reach from the Champ Air/Vapor return fitting to the air/vapor return fitting in the fuel return tee.



Figure 16

6B-4. Assemble the fuel line with the proper end fittings for the connections.



NOTE: This assembled fuel line is for illustration only.
Use the proper end fittings that apply to your application!

6B-5. Route and connect the Air/Vapor return line to the proper fittings on the Champ and the return tee. Properly tighten the fittings. Secure the fuel line with zip ties as necessary to prevent abrasion and chafing.

Servicing the AirDog® Champ Fuel Filter

The AirDog® fuel filters have a typical lifespan of 25,000+ miles, and up to 40,000 miles, as they are made with a high-quality and high-capacity synthetic media, as opposed to a paper element, and filter life is affected by many variables. In any case, we do not recommend exceeding 40,000 miles of service with a fuel filter. It is recommended that you keep a replacement AirDog® fuel filter on hand, ready for replacement. When replacing the fuel filter, be sure to clean the under side of the Champ base. Rub clean diesel fuel or oil on filter seal before installing to ensure a proper seal. Follow the instructions on the filter for proper tightening procedures.



Built in check valve Prevents fuel from draining from the engine head during filter changes

AirDog® Champ Fuel Filter

NOTE: Due to the fact that fuel filters are often OVER TIGHTENED and difficult to remove, it is suggested to carry a second filter wrench to use as a backup wrench when changing the fuel filter.

Dispose of waste fuel and used filters properly to protect our environment.

NOTES

NOTES



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